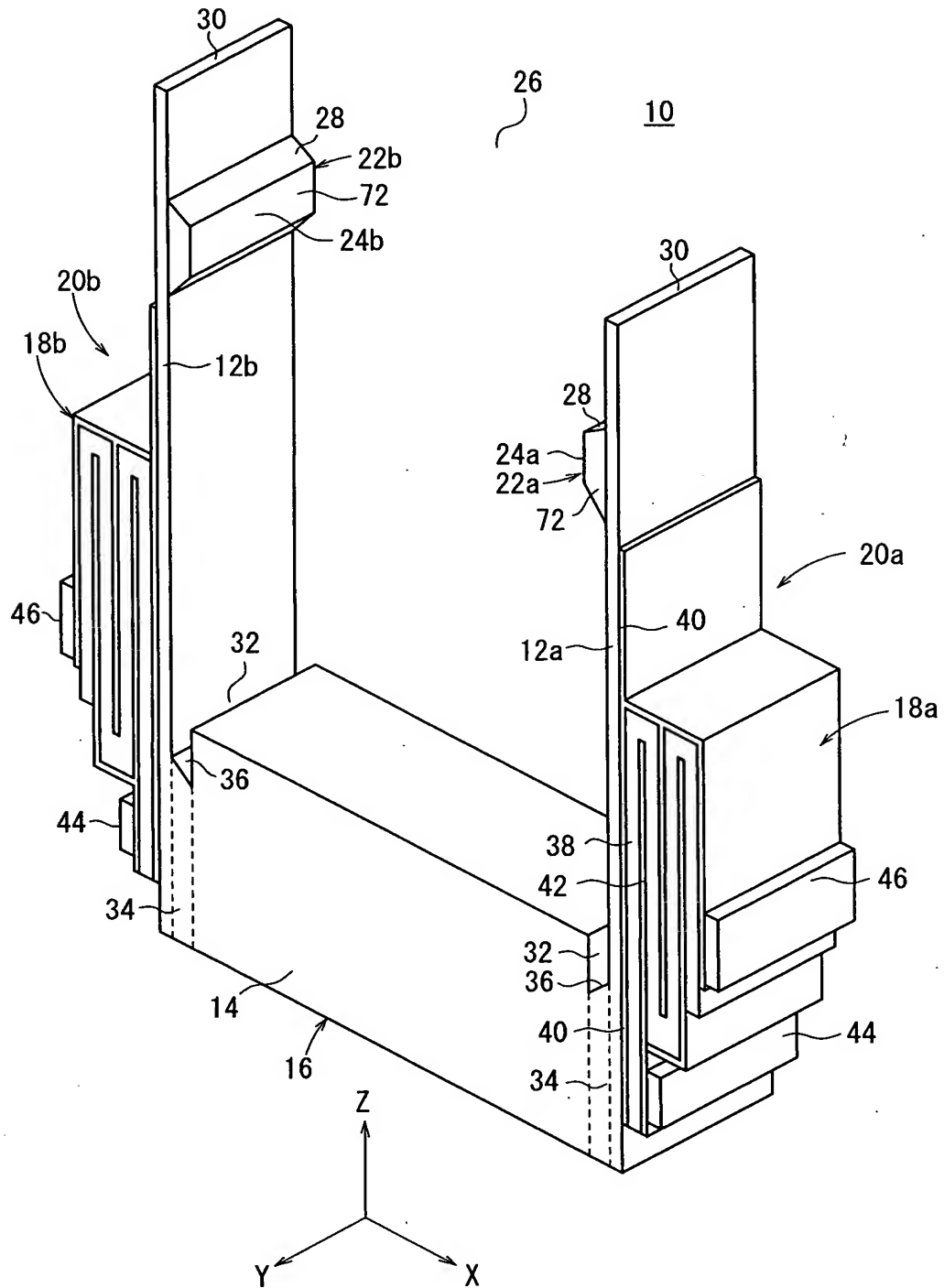


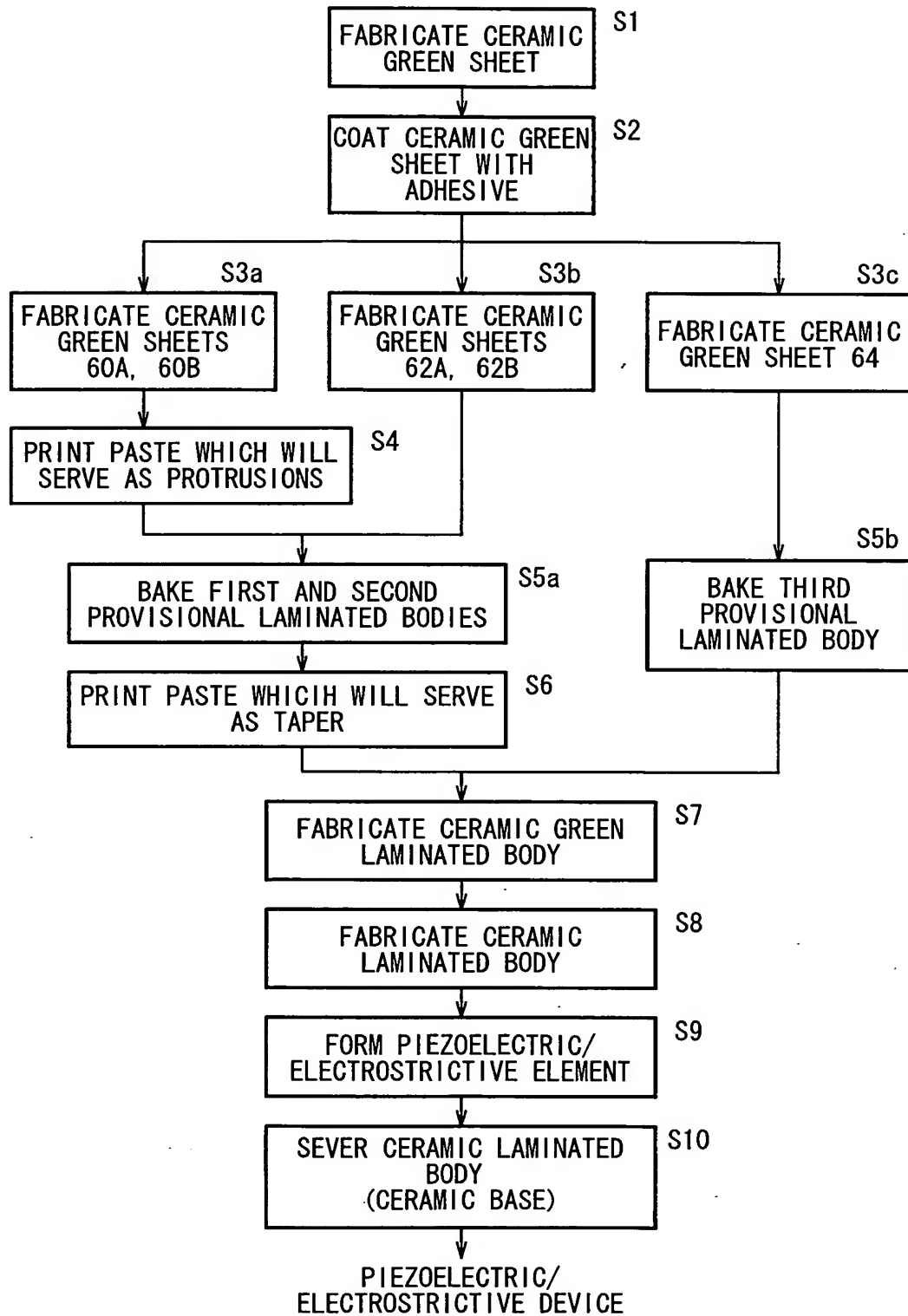
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FIG. 1



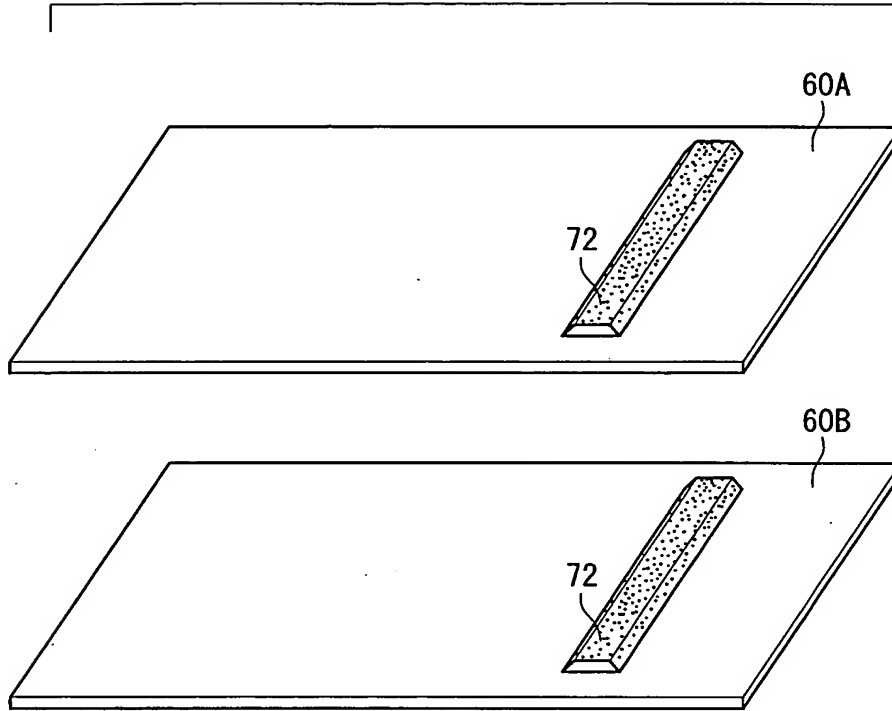
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FIG. 2



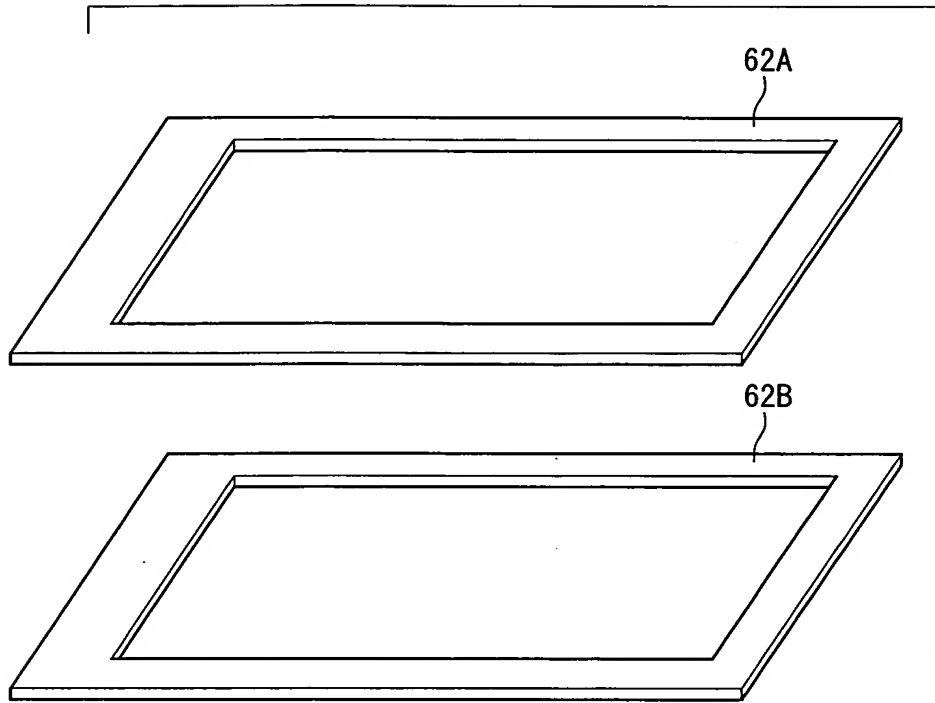
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FIG. 3



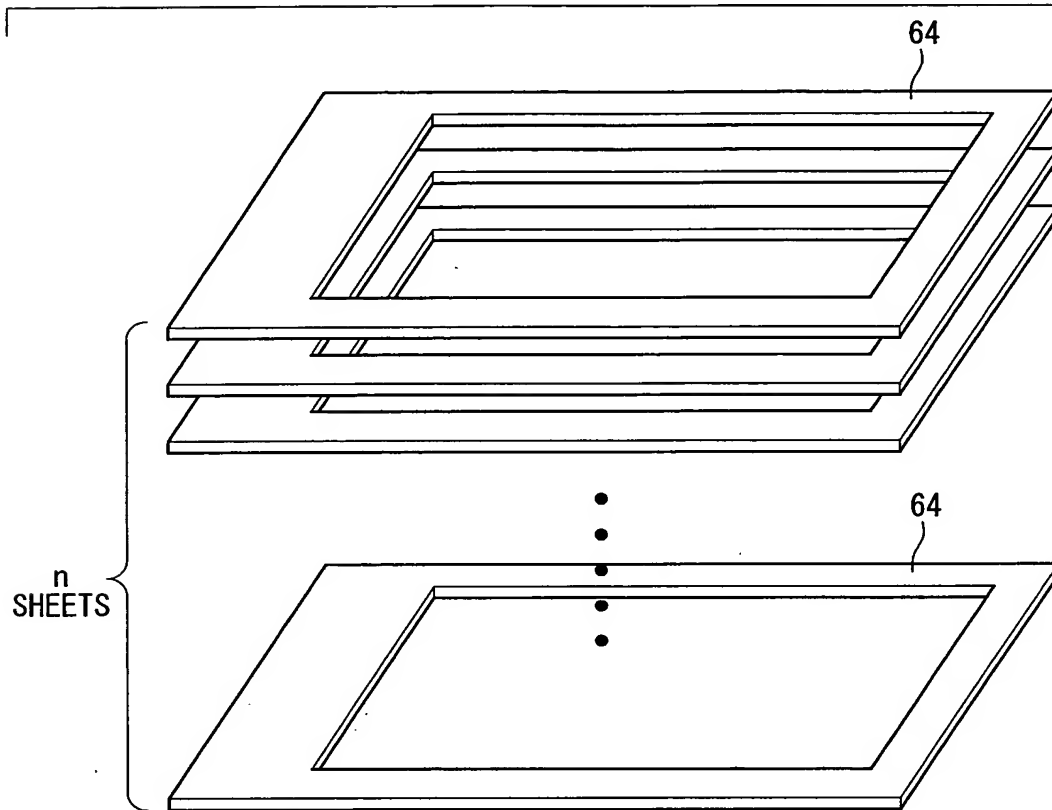
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FIG. 4



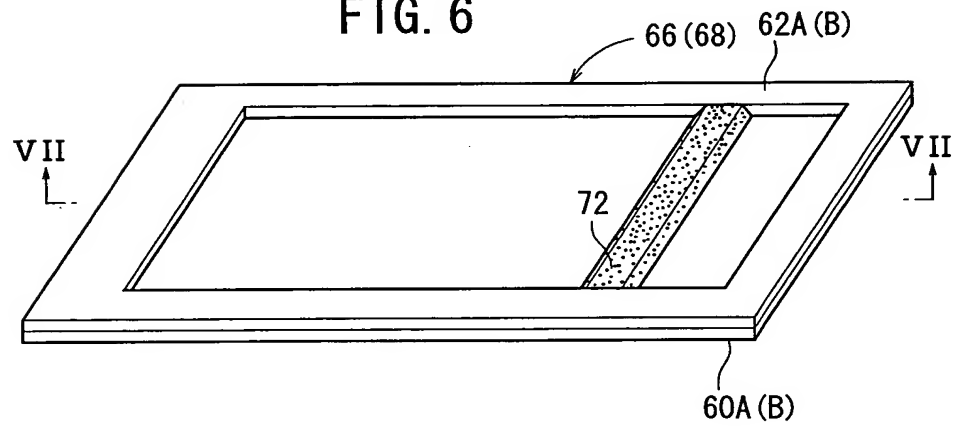
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FIG. 5



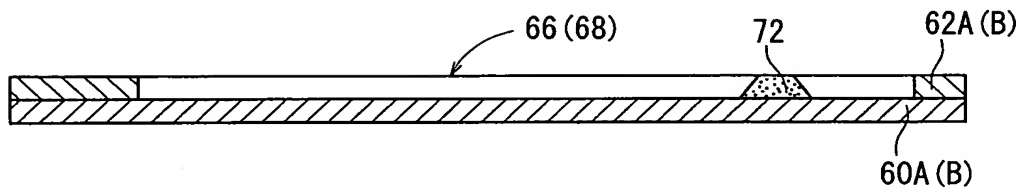
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FIG. 6



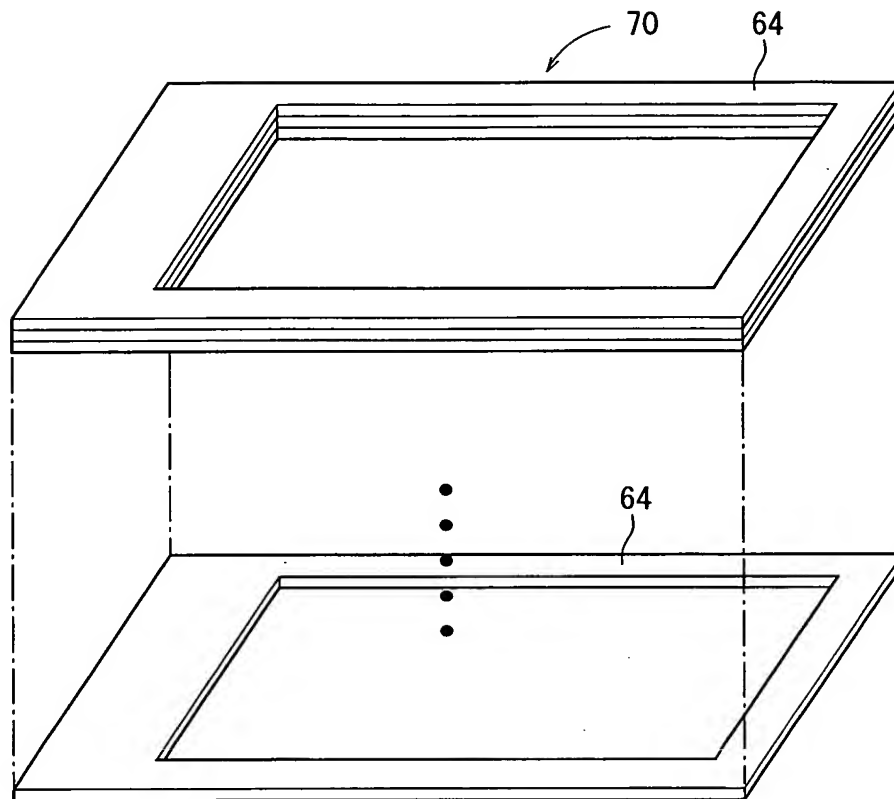
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FIG. 7

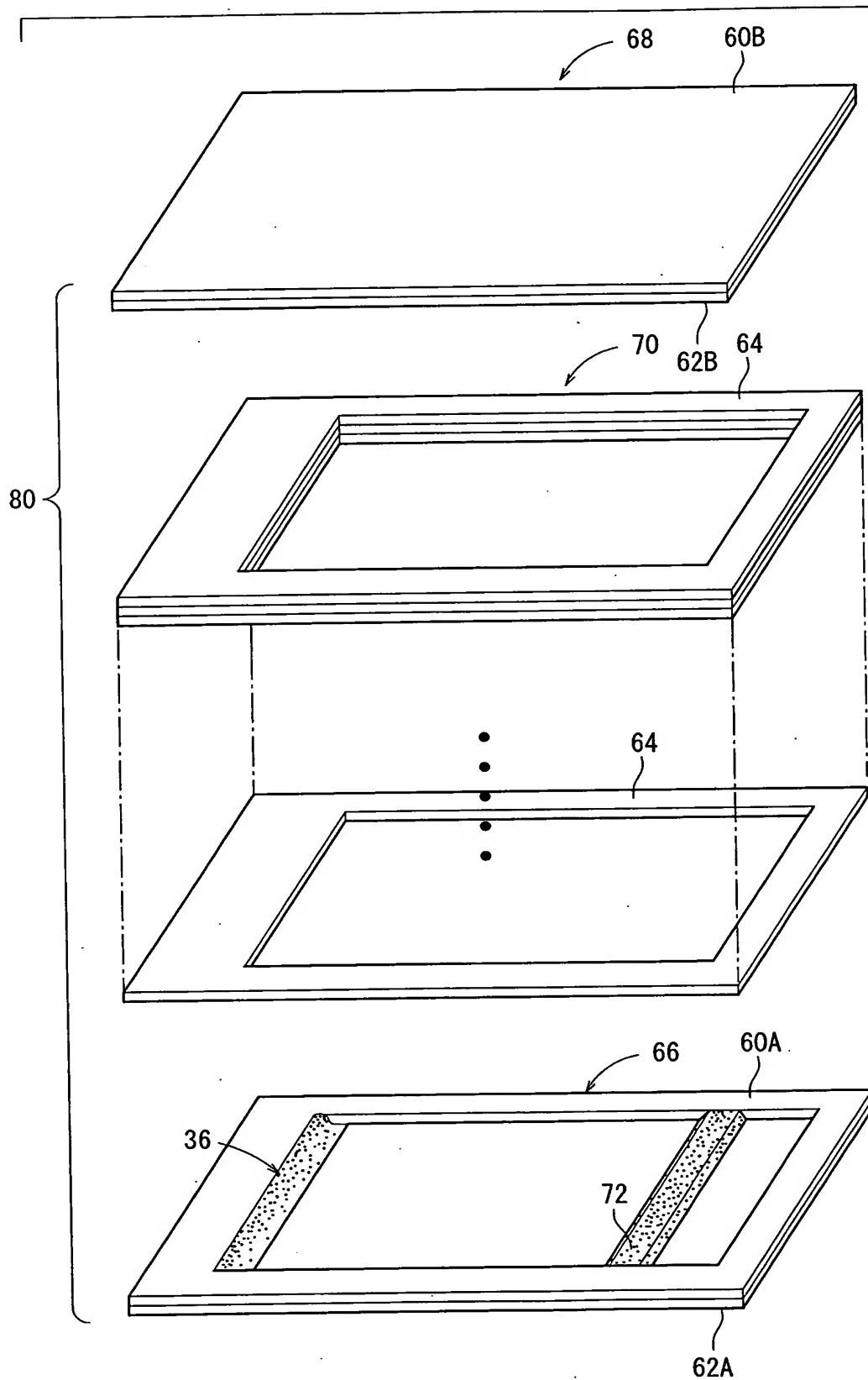


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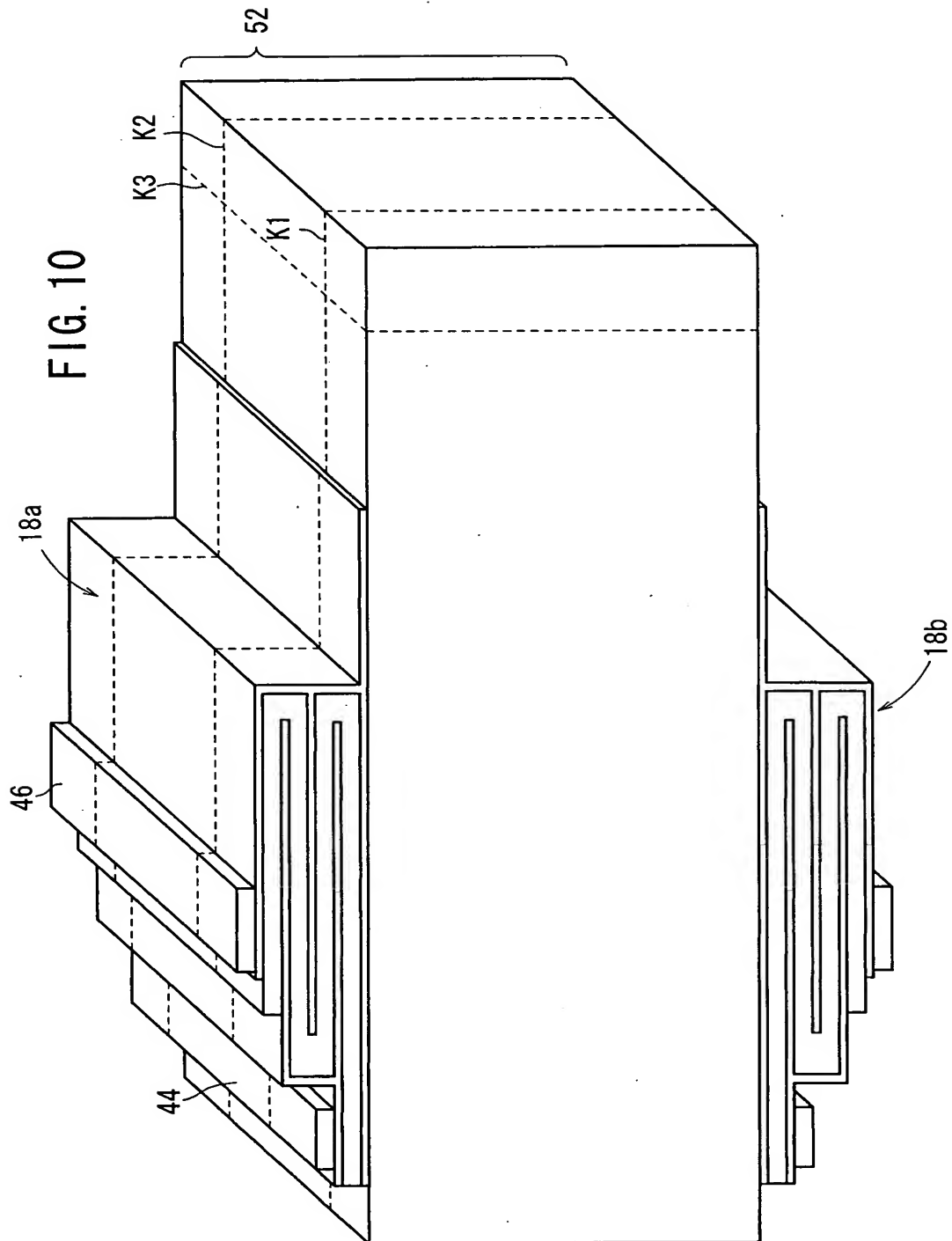
FIG. 8



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FIG. 9



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FIG. 11A

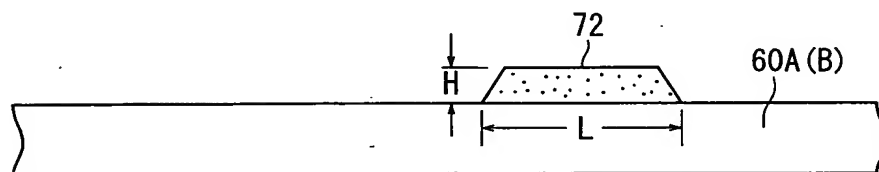
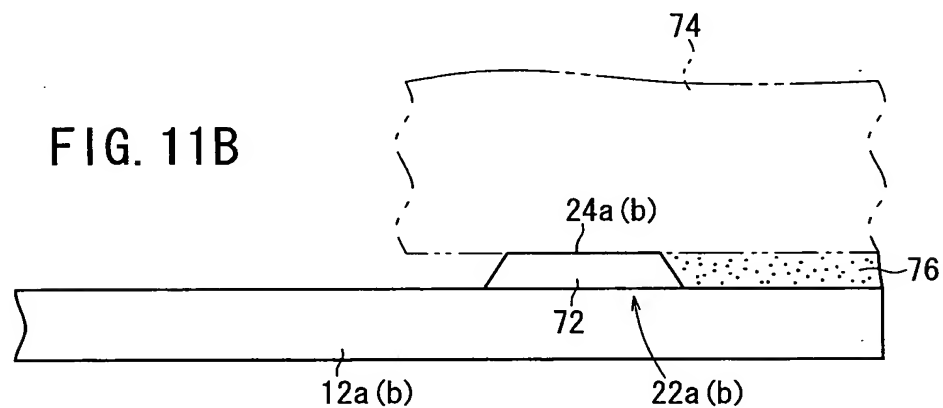


FIG. 11B



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FIG. 12A

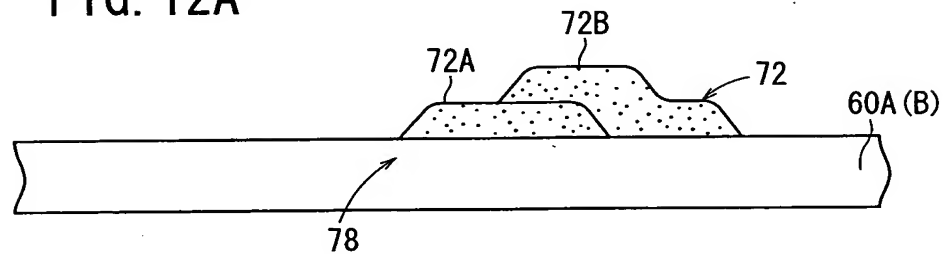
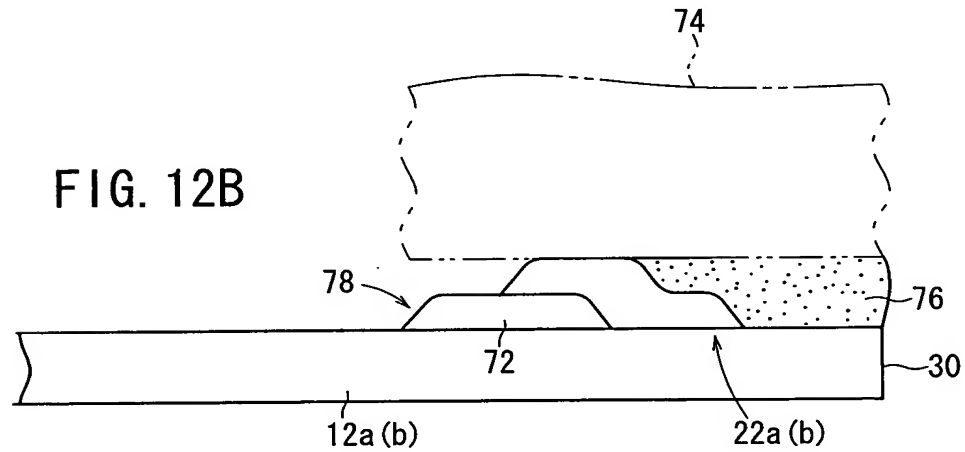


FIG. 12B



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FIG. 13A

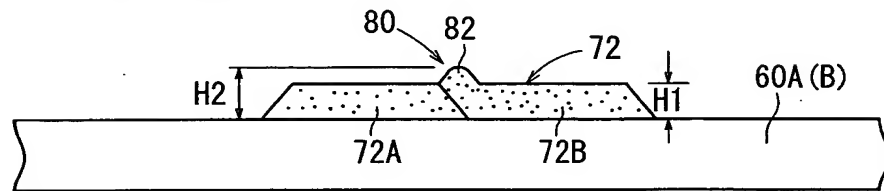
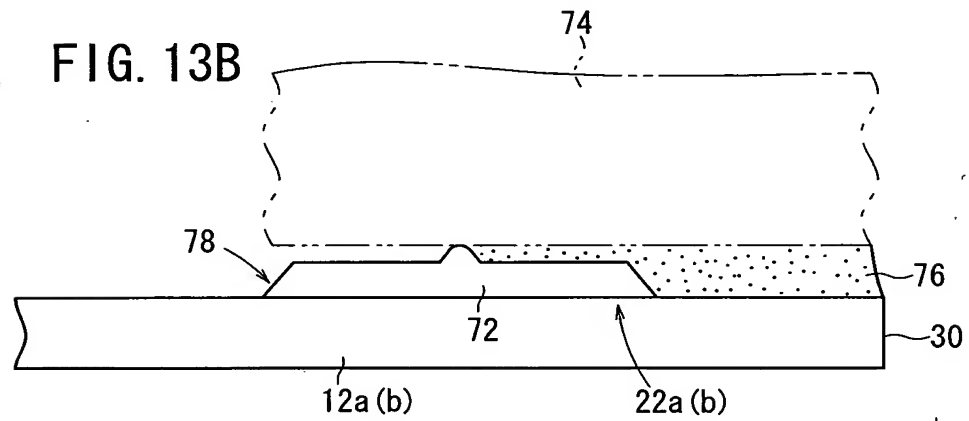


FIG. 13B



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FIG. 14A

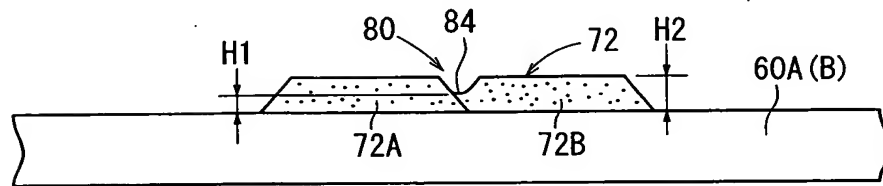
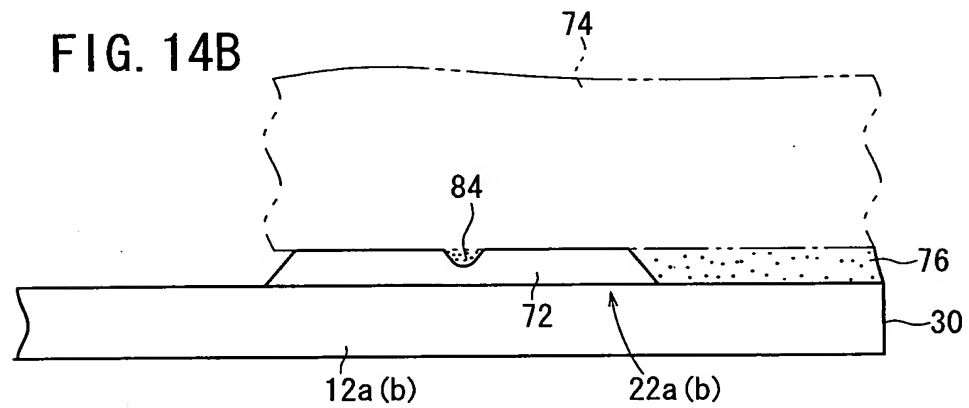


FIG. 14B



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FIG. 15A

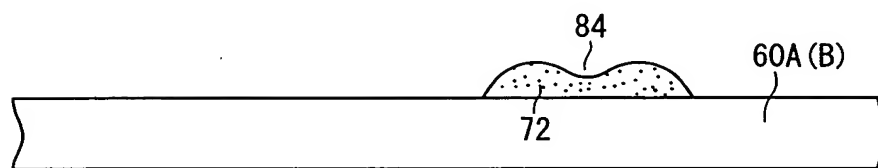
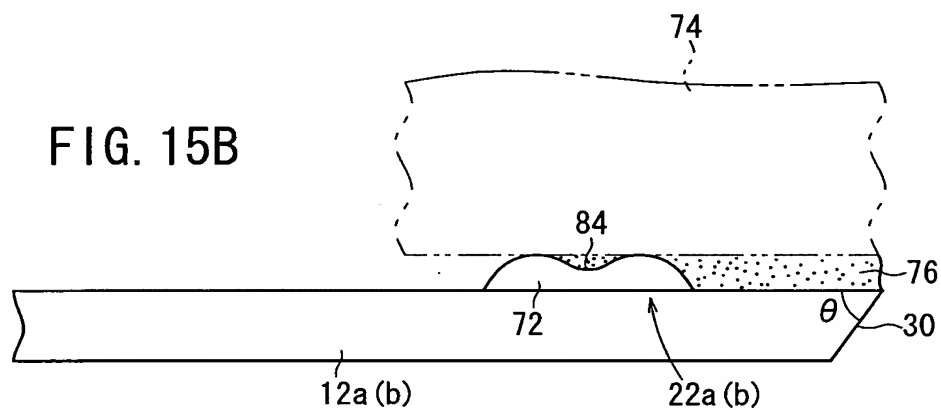


FIG. 15B



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FIG. 16

SAMPLE	PASTE VISCOTY (10,000 cps)	APPLIED PRESSURE (kPa)	PUSHED-IN DISTANCE (mm)	SQUEEZE HARDNESS (°)	EMULSION THICKNESS (μ m)	PROTRUSION FILM THICKNESS (μ m)	PROTRUSION SHAPE
1	10	100	0.5	70	25	10	SEE FIG. 11A
2	20	100	0.8	80	30	10	SEE FIG. 15A
3	10	50	0.5	70	30	15	SEE FIG. 11A
4	20	100	0.8	80	35	15	SEE FIG. 15A
5	10	50	0.3	70	40	20	SEE FIG. 11A
6	30	100	0.8	80	50	20	SEE FIG. 15A

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FIG. 17A

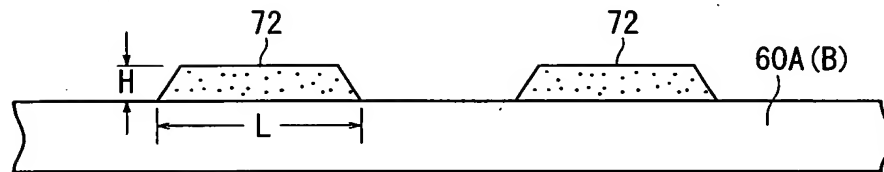
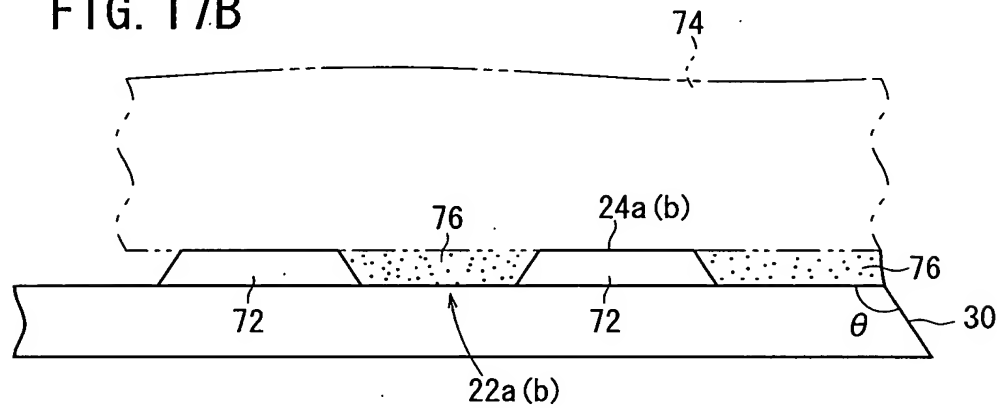


FIG. 17B



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FIG. 18

